

# A New Colorimetric Test for FeNa-EDTA in Flour



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**Dr. Carel Wreesmann**

**Akzo Nobel Functional Chemicals  
carel.wreesmann@akzonobel.com  
+31 6 22 49 69 20**

# Recommended Fe Fortification Levels

WHO 2009: Recommendations on Wheat and Maize Flour Fortification Meeting Report: Interim Consensus Statement

[http://www.who.int/nutrition/publications/micronutrients/wheat\\_maize\\_fort.pdf](http://www.who.int/nutrition/publications/micronutrients/wheat_maize_fort.pdf)

Type of flour	Fortificant	Average daily consumption in g/d		
		> 300	150 – 300	< 150
LOW-extraction	<b>FeNa-EDTA</b>	<b>15</b>	<b>20</b>	<b>40</b>
	Ferrous sulfate or Ferrous fumarate	20	30	60
	Electrolytic iron	40	60	not recommended
HIGH-extraction	<b>FeNa-EDTA</b>	<b>15</b>	<b>20</b>	<b>40</b>

# Intrinsic Fe Content in Flours

## High-extraction wheat flour

average: ~ 30 ppm

range: 10 – 100 ppm (?)

## Low-extraction wheat flour

average: ~ 10 ppm

range: 5 – 50 ppm (?)

Fe content may vary considerably from batch to batch  
and even within batches!

# Total Fe Content

## Determination

dissolution of the flour in  $\text{HNO}_3/\text{H}_2\text{O}_2$

ultrahigh temperature in microwave

all insoluble parts → fully soluble → clear solution

injection into the flame of AAX / ICP

Total [Fe] can vary from 20 – 160 ppm

[Fe] from fortification: 15 – 60 ppm

depending on iron compound and consumption level

[Fe] of intrinsic origin: 5 – 100 ppm

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# Intrinsic vs. Fortification Fe?

How to differentiate intrinsic vs. fortification Fe?  
both types fully dissolve

Suppose: AAS/ICP → 40 ppm Fe  
10 ppm from fortification, 30 ppm intrinsic?  
or the other way round?  
or 20 ppm + 20 ppm?

Type of fortificant (bio-availability) is critically important

Total Fe content (AAS/ICP) is not suitable

# Other Methods for Flour

## Red Spot Test

directly on the flour as such  
only for elemental iron types

## Extraction of flour + colorimetric determination

flour is extracted with water/methanol → suspension  
flour is separated from water layer  
coloring agents are added to filtrate solution

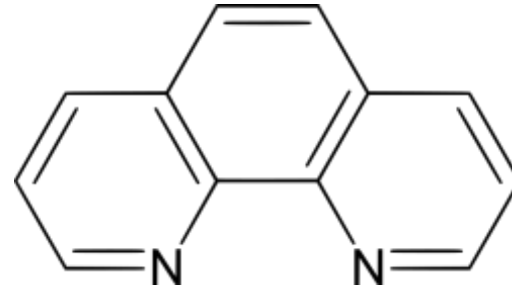
## Phenanthroline (orange color) method



# Determination of [Fe] in Water

Phenanthroline (Phen)

also: ortho-phenanthroline



Gives a highly intense, orange color with ferrous ions



Ferric ions should be reduced first (e.g. by ascorbic acid)



Analytical method already known from 1930's

Widely-used for [Fe] determination in water

# Semi-Quantitative Procedure (DEMO)

Mix 10 g of flour with 30 mL of water/methanol (80/20)  
shake vigorously during 1 minute

Separate water from flour over paper filter (~ 15 minutes)

Transfer 15 mL to 50-mL volumetric flask

Add the following reagents

5 mL vitamin C solution (1 g/L)

5 mL phenanthroline solution (1 g/L)

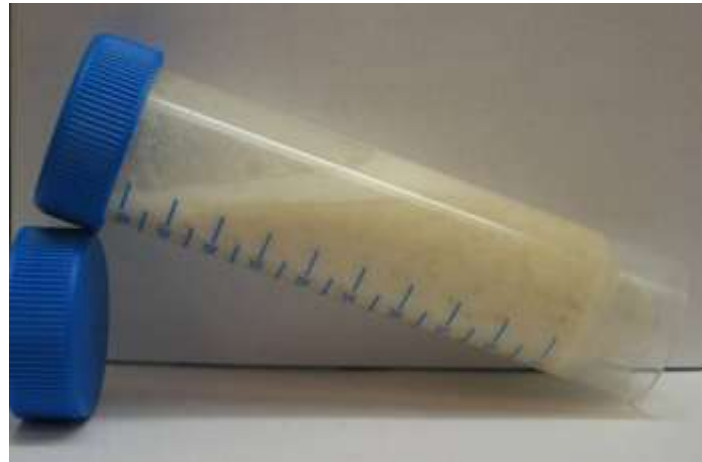
Fill up to 50-mL mark with water

Wait for 10 minutes

Assess color intensity by visual inspection with calibration samples

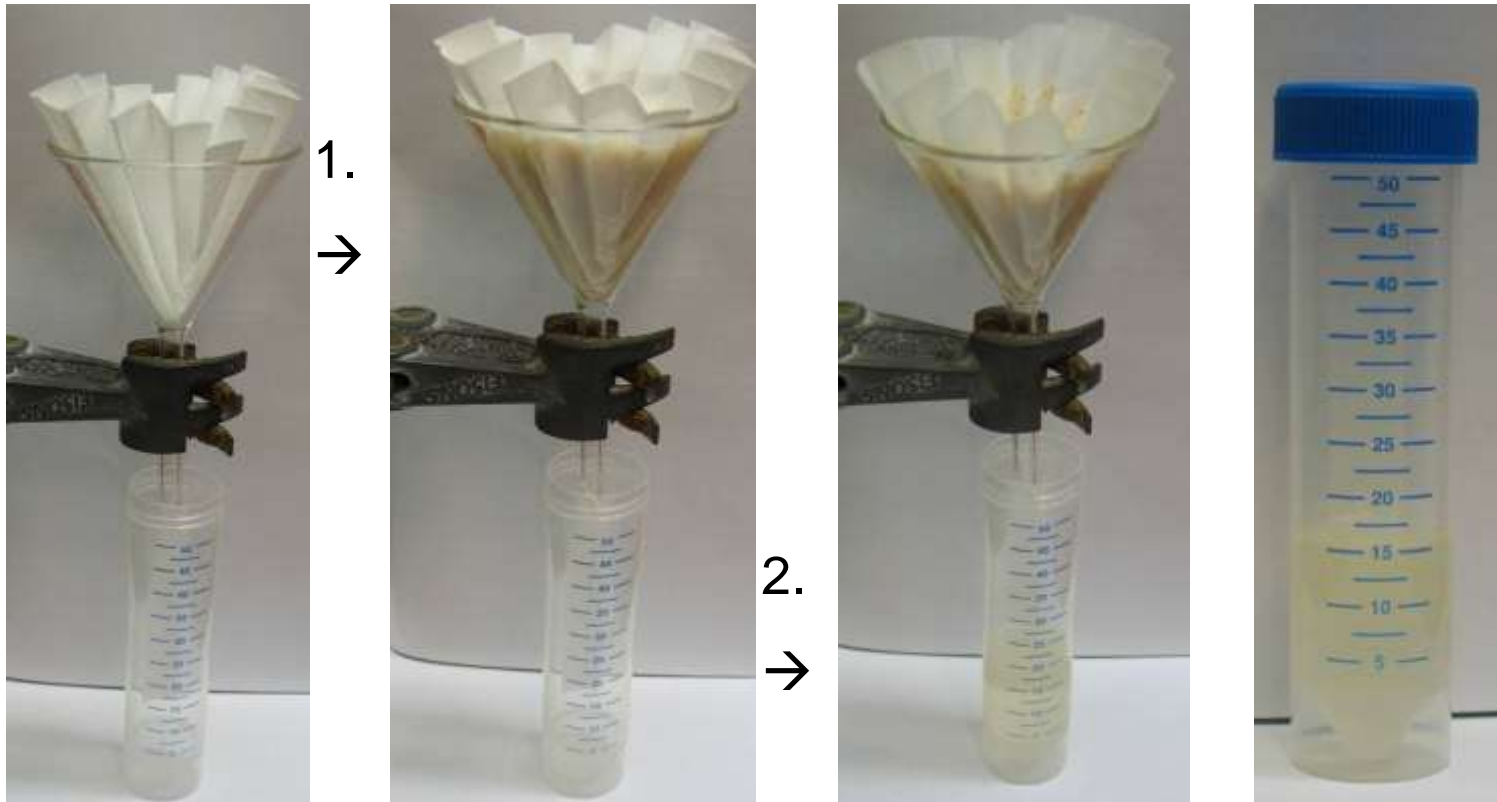
# Mix with Water/Methanol

Transfer 10 g of fortified flour into a 50-mL test tube  
Add 30 mL water/methanol (80/20) and mix thoroughly to suspend all flour  
Shake resulting suspension vigorously for 1 minute



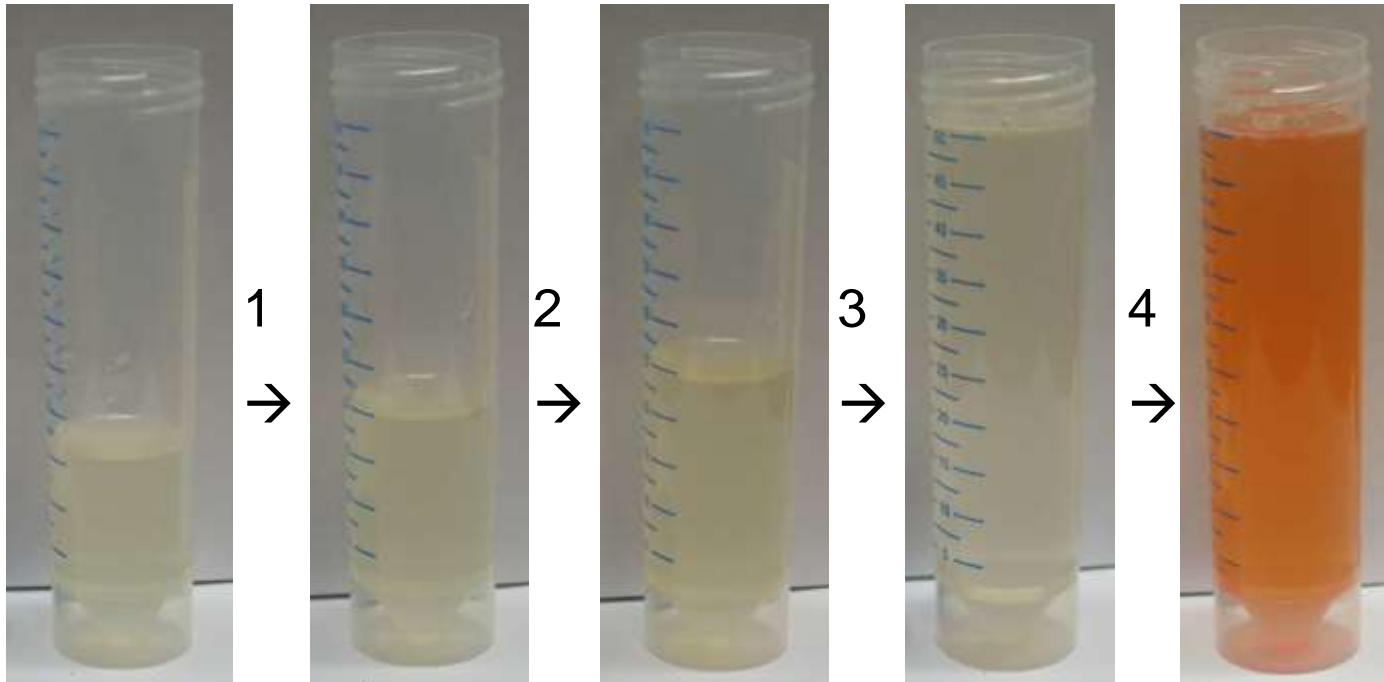
# Filter Solution

1. Separate water from flour through a folded paper filter
2. Collect 15 mL filtrate in a 50-mL test tube



# Add Reagents

1. 5.0 ml of vitamin C solution (1 g/L)
2. 5.0 ml of phenanthroline solution (1 g/L)
3. Fill up to 50 mL and mix
4. After 10 minutes the color reaction has completed

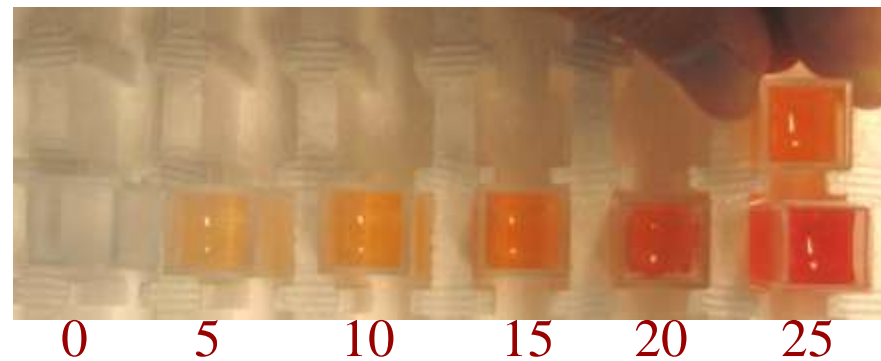
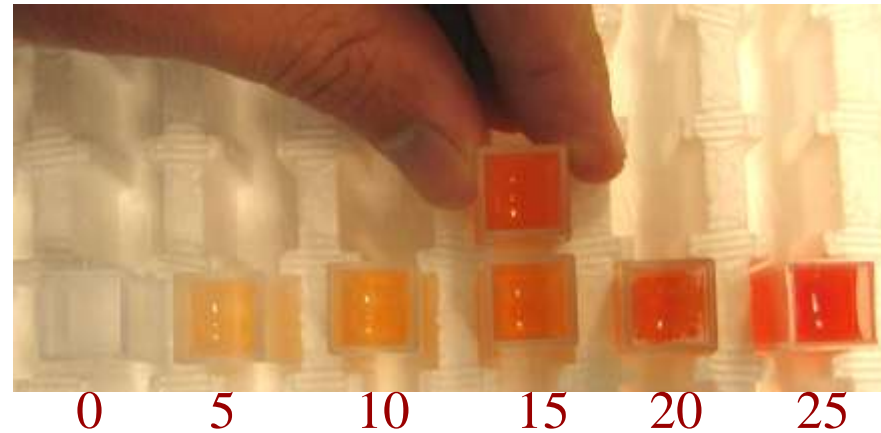
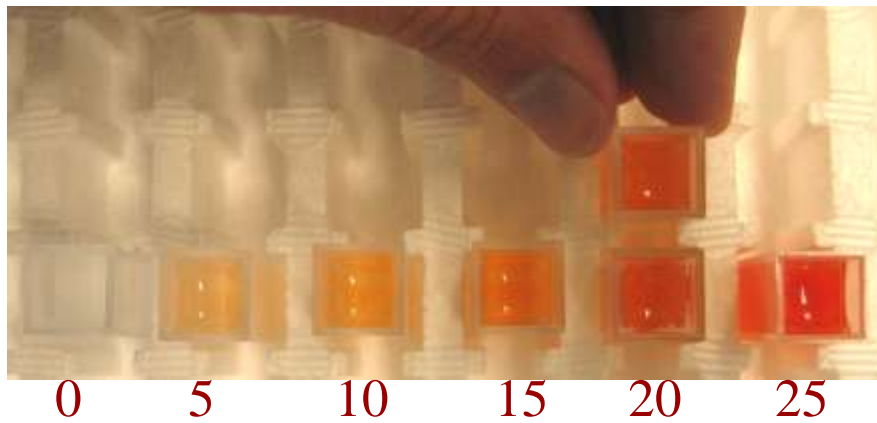


# Transfer to Cuvette





# and Compare Visually



# Other Iron Fortificants

## In flour

Fe as Ferrazone: can be determined reliably (2 – 30 ppm)

Fe as *dried*  $\text{FeSO}_4$ : is NOT detected

Fe as ferrous fumarate: is not detected either

Fe as electrolytic iron: does not dissolve in water

***Conclusion: phenanthroline method is suitable for discriminating Ferrazone vs. other (recommended) iron fortificants in wheat flour***



# Current Applications FeNa-EDTA

China: soy sauce, wheat flour

Vietnam: fish sauce

Pakistan: atta flour

Brazil, Mexico, Philippines, ...  
powdered beverage



# Regulatory Status FeNa-EDTA

JECFA (2007)

*Sodium iron EDTA is suitable for use as a source of iron for food fortification to fulfill nutritional iron requirements ...*

US FDA

Gras Notices GRN 152 and 178

EU EFSA

Dossier submitted, final statement pending

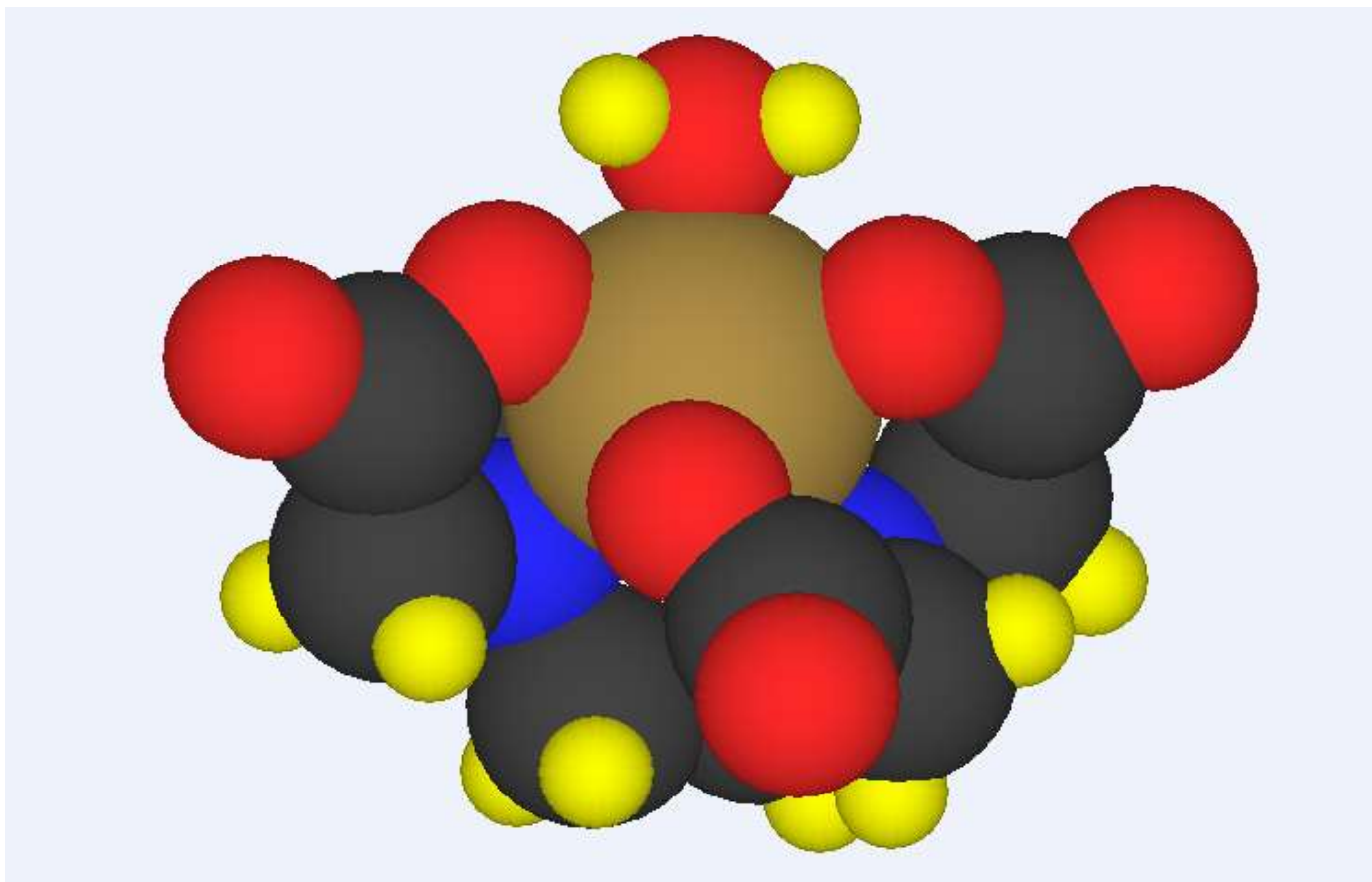
India

Approved for atta flour and drinks by PFA

Approval also in Brazil, China, Mexico, Pakistan, Philippines, Vietnam, ...

No formal approval yet in African countries

# 3-Dimensional Model FeNa-EDTA



Ferric-EDTA monohydrate complex-ion  
Wageningen University 2007

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***Thank You for Your Attention***

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